

SkillWeld 2015

Passive Heat Test Piece Marking Sheet

Weld Test Piece using MMA 111, MAG 135 & TIG 141

All welding inspection to be made to EN ISO 5817 criteria D. Single short imperfection = -40% of marks available (ie 3/5 or 6/10), long imperfection = -80% (ie 1/5 or 2/10), systematic imperfections/not permitted = -100% (ie 0 marks)

Centre	Date	Candidate	Marker
		Name	Name
		Signature	Signature

Plate Fillet Welds PB & PD Position

WJ No	Tht Thk	Stop/Start	Overfill	Und/CldLap	Weld Uni	Fabrication	Total
WJ1	/10	/5	/5	/10	/10	/5	/45
WJ2	/10	/5	/5	/10	/10	/5	/45
WJ7	/10	/5	/5	/10	/10	/5	/45
WJ8	/10	/5	/5	/10	/10	/5	/45

Plate Butt Welds PA & PE Positions

WJ No	Penetration	Stop/Start	Overfill	Und/CldLap	Weld Uni	Fabrication	Total
WJ3	/10	/5	/5	/10	/10	/5	/45
WJ9	/10	/5	/5	/10	/10	/5	/45

Plate Corner Weld PF Position (TIG)

WJ No	Penetration	Stop/Start	Overfill	Und/Cldlap	Weld Uni	//////////	Total
WJ 4	/10	/5	/5	/10	/10	//////////	/40

Pipe/Plate Circular Welds PF position

WJ No	Tht Thk	Stop Start	Overfill	Und/Coldlap	Weld Uni	Fabrication	Total
WJ5	/10	/5	/5	/10	/10	/5	/45
WJ6	/10	/5	/5	/10	/10	/5	/45

TOTAL MARK /400

Passive Heat Competitors achieving more than 250 marks may be considered for invitation to the SkillWeld2013 Semi-Final Competitions. Passive scores >250 should be submitted for moderation. Test pieces of entrants to moderation must be retained by the college or training provider until invitation to Semi-Finals has been confirmed.